

SERVICE BULLETIN

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Title: Adjusting Controller parameters ACS Series.

Models effected: ACS430, ACS660, ACS1000

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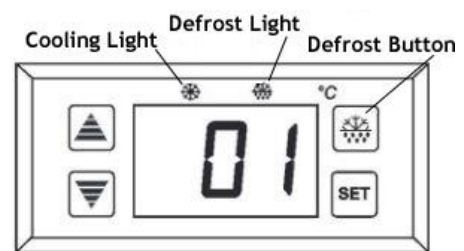
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Reason: It may become necessary to adjust the controller to suit customer requirements.

Due to product placement and probe position, it is possible for the probe to read colder or warmer than the actual product temperature.

Items Required:

1. External digital thermometer to confirm probe reading



Method:

1. Hold down the "SET" button for approx 7 seconds. "E1" will flash.
2. While "E1" is flashing use the left side up and down arrows to change the parameter settings.
3. Press the "Set" button again to move to "E2" and so forth through to "E5".

Parameters:	Recommended setting
E1: Lower Set point.	0 to 2
E2: High Set point	8
E3: Differential	3 to 4
E4: Compressor Start Delay	1
E5: Probe off set.	0

Note: Cabinet is not designed to be run at negative temperatures. To guarantee cyclic defrost the Lower set point + the Differential must to be greater than 3 degrees..

Set the Operating Temperature

1. Press and hold the "SET" button. Until the display starts to flash.
2. While the display is flashing use the left side up and down arrows to display the correct temperature.
3. Press the "SET" button to store the temperature.

Manual Defrost

The Control features an automatic defrost. However, should the appliance require an additional defrost period press and hold the "Defrost" button for 6 seconds.

Automatic defrost cycles are every 6 hours and last 20 minutes (factory defaults).

To stop the Defrost press and hold the "Defrost" button for 6 seconds.

Note: If a manual defrost is started this resets the automatic defrost timer. During defrost periods the Defrost light is illuminated.