# **SERVICE BULLETIN**

Number 20141121 Date 21/11/2014

Title: Solution for water dripping from Evaporator region.

Models effected: XX ASR680, XX ASR1370, XX ASR2055

**Reason:** Earlier designs of the drip trays fitted did not cover the accumulator, suction line or return bends. Under high humidity and frequent door opening conditions, condensation forms on the accumulator and drips onto the Evaporator-Cover which is not part of the drainage system.



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## **ITEMS REQUIRED:**

- 1. Aeroflex or simular insulation.
- 2. Cable Ties.

- 3. 2 x 8 guage self tapping screws.
- 4. New Version Drip-Tray.

## **METHOD:**

- 1. Remove Evaporator-Cover and Drip-Tray.
- 2. Cover accumulator with Aeroflex. Securing with cable tries.
- 3. Use 2 x 8 gauge self tapping screws to attached the new Drip-Tray to the Evaporator-Cover.
- 4. Re-install Evaporator –Cover.



Accumulator Sitting forward of evaporator. Drip-tray only below finned area of evaporator.



Accumulator covered with Aeroflex



New larger drip-tray screwed to Evaporator-Cover